

**In the Specification:**

On page 1 of the Specification, immediately after the title, please insert the following heading with the following paragraph.

Cross-Reference to Related Application

This application is a continuation of U.S. Application Serial No. 09/500,285, filed on February 8, 2000, now abandoned, the contents of which are fully incorporated herein by reference.

On page 10, delete the paragraph beginning on line 18 through line 23 and replace it with the following:

It has also been found in connection with the present invention that it is possible to literally use [[as]] a smelted aluminum for higher current carrying conductivity capabilities. Thus, and contrary to standard practice, the aluminum outer sheath does not necessarily carry any one or more ingredients therein to provide strength while reducing conductivity.

On page 18, after the paragraph ending on line 23 please insert the following paragraph beginning on line 24.

It has also been found in accordance with the present invention that it is desirable to have an odd number of individual segments as, for example, five, seven or nine individual segments. This allows the cable to be more easily wound around a drum. In addition, it has also been found that by causing a spiraling of the individual segments of the cable over a fairly long distance, that winding of the cable is also more easily obtained. Thus, the cable can be rotated slightly when wound about a drum so as to cause a spiralling of the individual segments. Generally, it is preferred to obtain one spiral per revolution on the drum. This has been found to reduce stresses on the cable and reduce axial build-up of tension-compressive stresses.